



# Lean Six Sigma Black Belt Certification Training

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## Program Overview:

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The Lean Six Sigma Black Belt training and certification course is designed to help you master the combined concepts of Lean and Six Sigma. This course will help you develop an in-depth understanding of the Six Sigma phases Define, Measure, Analyze, Improve, and Control (DMAIC) and how to maximize customer value while minimizing waste.

## Program Features:

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- > 63 hours of blended learning
- > 48 hours of Online self-paced learning
- > 15 hours of instructor-led training
- > 3 Lean Six Sigma Black Belt simulation exams
- > 35 PDUs offered and six end-of-chapter quizzes
- > Course completion certificate

## Delivery Mode:

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**Blended** - Online self-paced learning and live virtual classroom

## Prerequisites:

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There are no prerequisites required to sit for the IASSC Certified Lean Six Sigma Black Belt exam. Formal Lean Six Sigma training from a verified Lean Six Sigma trainer or corporate program is suggested if applicants want to increase their chances of passing the exam. It is also recommended that exam takers have some degree of real-world Lean Six Sigma work experience.

## Target Audience:

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- Senior management (especially if the company intends to implement Lean Six Sigma)
- Team leaders
- Software professionals
- Project managers
- Quality assurance engineers
- Software quality assurance team members
- Management students

## Key Learning Outcomes:

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At the end of Simplilearn's Lean Six Sigma Black Belt training, you will know how to:

- Apply Lean concepts such as 5S, waste reduction, process mapping, value stream mapping, and mistake proofing
- Apply basic and more advanced statistical analyses to determine the relationship between key inputs and process outputs
- Effectively manage team dynamics and understand how to work with multiple levels of leadership to remove barriers and achieve project success
- Close projects and hand over control to process owners
- Present projects to instructors, peers, and managers

## Certification Alignment:

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Our Certified Lean Six Sigma Black Belt is aligned with [IASSC](#)

## Certification Details and Criteria:

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Simplilearn offers two levels of Lean Six Sigma Black Belt Certification: Technical and Functional. The Technical Certification is offered after the trainee:

- Completes 85 percent of the course or attends one complete batch
- Passes the LSSBB Certification Examination with a minimum 60 percent score

After certification, the trainee should submit a full-scale live DMAIC project for case review by the LSSBB faculty. Upon successful completion of the review, the trainee will be awarded a Lean Six Sigma Black Belt Functional Certification.

A typical full-scale DMAIC LSSBB project takes eight to nine months (1st Phase) to complete and must show a projected savings of at least \$200,000.

## IASSC Certification-

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The exam fee is included for all regions except the Indian subcontinent and Africa.

The candidate can earn IASSC certification in Lean Six Sigma Black Belt by appearing for the IASSC Certified Lean Six Sigma Black Belt exam and scoring a minimum of 580 points out of a total of 750. Upon succeeding, the candidate will receive a certificate, suitable for framing, issued by the IASSC.

## Course Curriculum:

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### Section 00 - Six Sigma Black Belt

- > Welcome
- > Six Sigma Black Belt
- > Agenda
- > What is SSBB
- > Accreditation Institute
- > Target Audience
- > SSBB Exam Format
- > Simplilearn LSSBB Course Offer
- > Thank You

### Session 01 - Overview

- > Welcome
- > Overview
- > Agenda

### Lesson 01 - About LSSBB

- > Agenda
- > What is Six Sigma
- > Six Sigma Roles and Responsibilities
- > About SSBB
- > LSSBB Roles and Responsibilities
- > Summary

### Lesson 02 - Organizational Roadblocks

- > Agenda
- > Traditional Organization versus Customer Driven Organization
- > Types of Organizational Roadblocks
- > Change Resistance Curve
- > Common Resistance Points
- > Overcoming Resistance Points
- > Force Field Analysis
- > Summary

## Lesson 03 - Role of Communication and Selection Criteria in Black Belt

- > Agenda
- > Black Belt Role Summary
- > Black Belt Communication Expectations
- > Black Belt Selection Criteria
- > Summary

## Lesson 04 - Overview of Continuous Improvement

- > Agenda
- > Continual Improvement Process
- > Continuous versus Continual Improvement
- > Kaizen Continual Improvement
- > Summary

## Lesson 05 - Lean: An Overview

- > Agenda
- > What is Lean
- > History of Lean
- > Principles of Lean
- > Key Benefits of Implementing Lean
- > Why Lean before Six Sigma
- > Summary

## Lesson 06 - Lean Concepts Explained

- > Agenda
- > Warusa Kagen
- > Ms
- > Types of Waste (TIMWOODS)
- > Mottainai
- > Hoshin Kanri
- > Takt Time
- > Cycle Time
- > Lead Time
- > Lead Time Assignment
- > Production Cycle Efficiency
- > Batch Size
- > Every Part Every Interval (EPEI)
- > EPEI Calculation Spreadsheet
- > Batch Size Assignment
- > Crew Size
- > Crew Size Assignment
- > Standardized Working Progress (SWIP)
- > Summary



## Lesson 07 - Lean Tools Explained

- > Agenda
- > 3S
- > 3S Audit Worksheet
- > SMED
- > Heijunka
- > Heijunka An Example
- > Genchi Genbutsu
- > Value Stream Mapping(VSM)
- > VSM Symbols
- > Summary
- > Quiz
- > Thank You

## Session 02 - DFSS, Pre-define and Define (DMAIC)

- > Welcome
- > Agenda
- > FSS Pre Define and Define (DMAIC)
- > FSS Design for Six Sigma and DMAIC versus DFSS
- > Agenda
- > Design for Six Sigma (DFSS)
- > FSS Approach to Problem Solving
- > MAIC Approach to Problem Solving
- > DMAIC versus DFSS
- > DFSS Tools
- > Toll Gate Review
- > Benchmarking
- > MSA
- > VOC
- > Needs Vs Requirements
- > KJ Diagram
- > Quality Function Deployment (QFD)
- > Kano Model
- > HOQ
- > AHP
- > Pugh Matrix for Concept Selection
- > Sample Pugh Matrix
- > Monte Carlo Simulation
- > Design for X
- > Summary

## Lesson 01 - Pre Define Activities

- > Agenda
- > Prerequisites of a Six Sigma Project
- > Qualifications of a Six Sigma Project
- > Cornerstones of a Six Sigma Project
- > Six Sigma Deployment Cycle Plan
- > Point Ongoing Project Evaluation
- > Project Prioritization Matrix
- > Enterprise Wide versus LOB View
- > Enterprise Wide Roles and Responsibilities
- > NPV (Net Present Value)
- > Internal Rate of Return (IRR)
- > NPV and IRR, an Example
- > Summary

## Lesson 02 - Define

- > Agenda
- > Define Key Objectives
- > Voice of Customer
- > Voice of Business
- > Voice of Process
- > VOC VOB and VOP
- > Kano Model
- > Assignment
- > Translation to Project Y
- > Quality Function Deployment
- > Quality Function Deployment An Example
- > Process Map
- > Y Baseline Performance
- > SIPOC
- > Project Charter
- > The Problem Statement and the Goal Statement
- > RACI Matrix
- > Business Metrics
- > Project Deliverables
- > Project Scheduling
- > Team Selection
- > Define Roles and Responsibilities
- > Define Tools Summary

## Lesson 03 - Summary

- > Quiz
- > Thank you

## Session 03 - Measure

- > Measure
- > Introduction to Measure
- > Agenda
- > Pre Measure Considerations and Tools
- > Agenda
- > Define Phase Tollgate Review
- > FMEA
- > Cause and Effect Matrix (CE Matrix)
- > Summary
- > Types of Data and Measurement Scales
- > Agenda
- > Objectives of Measure Phase
- > What is a Process
- > Flowcharts
- > SIPOC
- > Metrics
- > Measurement Scales
- > Types of Data
- > Summary
- > Central Tendency and Dispersion
- > Agenda
- > Central Tendency and Dispersion Introduction
- > Mean
- > Mean (Cont.)
- > Median
- > Mode
- > Range
- > Variance
- > Standard Deviation
- > Mean Deviation
- > Summary
- > Measurement System Analysis
- > Agenda
- > Purpose of Measurement System Analysis
- > Measurement System Errors
- > Properties of Good Measurement Systems
- > Measurement System Errors Illustrated
- > Measurement System Discrimination
- > Bias
- > Measurement System Analysis Process Flow
- > Part Variation
- > Measurement System Analysis Formulas
- > Measurement Systems Analysis Example
- > Measurement Systems Analysis Graphs
- > Assignment



- > Attribute RR
- > When to Do Measurement System Analysis
- > Data Collection Plan
- > Data Collection Plan Template and Example
- > Summary
- > Stability Conditions
- > Agenda
- > Controlled Process and Variation
- > Special Causes of Variation
- > Common Causes of Variation
- > Stability Introduction and SPC
- > Stability Check with Minitab
- > Stability Check using Run Charts
- > Stability Conditions
- > Central Limit Theorem
- > Summary
- > Capability Metrics
- > Agenda
- > Process Capability Pre Considerations
- > Process Capability Indices for Continuous Data
- > Process Capability Indices Interpretation
- > Process Capability for Discrete Data
- > Non Normal Capability Analysis
- > Assignment
- > Summary
- > Variations Variability Capability and Process Conditions
- > Agenda
- > Variations and Variability
- > Capability and Process Conditions
- > Summary
- > Data Distributions
- > Agenda
- > Permutations and Combinations
- > Frequency and Cumulative Distributions
- > Binomial Distribution
- > Poisson Distribution
- > Normal Distribution
- > Exponential Distribution
- > Summary
- > Sigma Shift Mean Shift and Reducing Variations
- > Agenda
- > Sigma Shift

- > Mean Shift or Reducing Variations
- > Baseline Data
- > Summary
- > Measure Phase Summary
- > Measure Activity Summary
- > Measure Tools Summary
- > Quiz
- > Thank You

## Session 04 - Overview

- > Welcome
- > Analyze
- > Agenda

### Lesson 01 - Pre Analyze Considerations

- > Agenda
- > Analyze Phase Introduction
- > Pre Analyze Considerations
- > Objectives of Analyze
- > Visually Displaying Data
- > Summary

### Lesson 02 - Value Stream Analysis

- > Agenda
- > Value Waste and NVA Activities
- > What is a Value Stream
- > Value Stream Example
- > Value Stream Analysis Muda
- > Value Stream Map
- > Spaghetti Charts
- > Spaghetti Chart As Is
- > Spaghetti Chart Should Be
- > Summary

### Lesson 03 - Sources of Variation

- > Agenda
- > Sources of Variation
- > Cause and Effect Diagram
- > Affinity Diagram
- > Box Plot
- > Summary

## Lesson 04 - Regression

- > Agenda
- > Objectives of Regression Analysis
- > Concepts of Regression Analysis
- > Simple Linear Regression
- > Multiple Linear Regression
- > Best Subsets Regression and Stepwise Regression
- > Summary

## Lesson 05 - Confidence Intervals

- > Agenda
- > Concepts of Confidence Intervals and Confidence Intervals Testing
- > Confidence Intervals for Difference between Two Means
- > Confidence Intervals Working
- > Confidence Intervals Impactors
- > Chi Square Confidence Intervals for Variances
- > Z Confidence Intervals for Proportions
- > Chi Square and Probability
- > T Distribution Confidence Intervals
- > Summary

## Lesson 06 - Parametric Hypothesis Testing

- > Agenda
- > Hypothesis Testing Objective
- > Hypothesis Testing Concepts
- > Null and Alternate Hypothesis
- > Type I Error
- > Type II Error
- > Significance Level ( $\alpha$ )
- >  $\beta$  and Power
- > P Value, and Acceptance and Rejection Conditions
- > Sample Size Determination for Tests
- > Sample z Test
- > Test of Equality of Variances
- > Sample t Test
- > Paired T Test
- > ANOVA
- > One Way ANOVA
- > Two Way ANOVA with Replication
- > Summary

## Lesson 07 - Nonparametric Hypothesis Testing

- > Agenda
- > Nonparametric Testing Conditions
- > Mann Whitney Test
- > Sample Sign
- > Wilcoxon Sign Rank Test
- > Kruskal Wallis
- > Mood's Median
- > Friedman ANOVA
- > Summary

## Lesson 08 - Analyze Additional Categorical Data and Current Reality Tree

- > Agenda
- > Categorical Data Analysis
- > Current Reality Tree
- > Summary
- > Activity Summary Analyze
- > Tools Summary Analyze
- > Quiz
- > Thank You

## Session 05 - Improve

- > Welcome
- > Section v Improve
- > Agenda

### Lesson 01 -

- > Agenda
- > Pre Improve Considerations
- > Model Adequacy Checking
- > Multi Vari Charts
- > M Tools
- > Activity Network Diagram
- > Point and Interval Estimation
- > Porter's Five Forces
- > Pugh Analysis
- > Lean S
- > Summary

## Lesson 02 - Design of Experiments Theory

- > Agenda
- > Introduction to DOE
- > Types of Designed Experiments
- > Main and Interaction Effects
- > Replication
- > Randomization
- > Blocking
- > Confounding
- > Coding and other DOE Terms
- > Sum of Squares Analysis
- > Summary

## Lesson 03 - Design of Experiments Practice

- > Agenda
- > Introduction to Factor Factorial Design
- >  $2^2$  Design
- >  $2^2$  Design Summary
- > General k Design
- > Single Replicate of k Design
- > Half Fractional k- Design
- > Quarter Fractional k- Design
- > k Factorial Design
- > Response Surface Designs
- > Nested Designs
- > Split Plot Designs Introduction
- > Taguchi's Designs
- > Taguchi's L Design
- > Taguchi's L Design Graphs
- > Plackett Burman's Design
- > Quality Function Deployment (House of Quality)
- > Summary

## Lesson 04 - Brainstorming Solutions Prioritization and Cost Benefit Analysis

- > Agenda
- > Brainstorming
- > Multi Voting
- > Brainstorming Prioritization and Cost Benefit Analysis
- > Poka Yoke
- > Summary

## Lesson 05 - Piloting Validating and FMEA

- > Agenda
- > Pilot Solutions
- > Piloting Tools
- > Paired t Test
- > Paired t Test Interpretations
- > Improve Next Steps
- > Failure Mode Effects Analysis
- > Summary
- > Improve Activity Summary
- > Quiz
- > Thank You

## Session 06 - Control

- > Welcome
- > Section VI Control
- > Agenda

### Lesson 01 - Pre Control Considerations

- > Agenda
- > Pre Control Considerations
- > Assessing the Results of Process Improvement
- > Rational Subgrouping
- > Summary

### Lesson 02 - Variables and Attributes Control Charts

- > Agenda
- > Concepts of Variables Control Charts
- > Variables Control Charts
- > EWMA Charts
- > Cusum Charts
- > Attribute Control Charts
- > Summary

### Lesson 03 - Measurement System Analysis Control Plan and Project Closure

- > Agenda
- > Concepts of Variables Control Charts
- > Variables Control Charts
- > EWMA Charts
- > Cusum Charts
- > Attribute Control Charts
- > Summary



## Lesson 04 - Introduction to Total Productive Maintenance

- > Agenda
- > Total Productive Maintenance (TPM)
- > Summary
- > Tools to Refer
- > Quiz
- > Thank You

## Practice Projects:

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- > V-Tech Hydraulic Solutions
- > Elite Elegance

## Customer Reviews:



**Simhachalam Mamidi**

Manager - Quality, Risk Advisory & IT Audit at Wipro

Excellent course with clear demonstration of concepts.



**Gafoor Sarang**

Director Operational Excellence at CSL Behring

Training was great; the trainer had good knowledge.



**Nilesh T Naik**

Manager Global Logistics at Datacard Group

It's really good to understand various decision making concepts before implementing them.



**Namuduri A R Chandu**

Project Manager at Geometric Ltd.

Trainer's knowledge is precise & has depth simplified to general terms & concepts are clear.

# About Us:

Simplilearn is a leader in digital skills training, focused on the emerging technologies that are transforming our world. Our Blended Learning approach drives learner engagement and is backed by the industry's highest completion rates. Partnering with professionals and companies, we identify their unique needs and provide outcome-centric solutions to help them achieve their professional goals.

For more information, please visit our website:

<https://www.simplilearn.com/quality-management/lean-six-sigma-black-belt-training>



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Founded in 2009, Simplilearn is one of the world's leading providers of online training for Digital Marketing, Cloud Computing, Project Management, Data Science, IT Service Management, Software Development and many other emerging technologies. Based in Bangalore, India, San Francisco, California, and Raleigh, North Carolina, Simplilearn partners with companies and individuals to address their unique needs, providing training and coaching to help working professionals meet their career goals. Simplilearn has enabled over 1 million professionals and companies across 150+ countries train, certify and upskill their employees.

Simplilearn's 400+ training courses are designed and updated by world-class industry experts. Their blended learning approach combines e-learning classes, instructor-led live virtual classrooms, applied learning projects, and 24/7 teaching assistance. More than 40 global training organizations have recognized Simplilearn as an official provider of certification training. The company has been named the 8th most influential education brand in the world by LinkedIn.

**India - United States - Singapore**

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